## **Minetruck MT42 SG**

Underground battery electric mine truck with 42-tonne load capacity

MT42 SG

Epiroc



# Supreme strength, impressively fast

Minetruck MT42 SG is Epiroc's largest battery-electric mine truck, with a 42-tonne capacity. It delivers impressive speed on inclines, accelerating dump cycles and boosting overall productivity. The result is zero tailpipe emissions and unmatched performance in underground mining and construction operations.



The smart, hydraulically operated tailgate works as a spill guard and supports the filling process with one extra side in the box. this truck easy to operate for long periods.

Front axle suspension, a comfortable seat, lower noise, and reduced vibrations make

> Thermal management system for the battery

Dump box with wear resistant steel and optimized interior angles for

## Hain benefits

**Safety -** equipped with Epiroc's battery safety systems and features such as Hill Descent Assist and Door Open Brake Apply, this underground truck prioritizes worker well-being and the safety of the entire operation.

Electrification - the electric drivetrain has significantly fewer components, service points, and moving parts. This leads to longer service intervals, reduced parts consumption, increased uptime, and lower running costs.

**Productivity** - thanks to the highly efficient drivetrain, Minetruck MT42 SG hauls material faster than its diesel-driven counterparts.

## Part of the Smart and Green series

Our Minetruck MT42 SG is part of the Smart and Green series (SG). Equipped with Epiroc's Rig Control System, RCS, and ready for smart functionality such as automation and remote control.





The CE-marked high-energy density battery has a built-in multi-layer safety system from cell design to a deformation zone.



Front axle suspension for superior comfort and increased productivity

# Minetruck MT42 SG brings electrification to underground applications

Energy regeneration and the efficient drivetrain configuration ensure low energy consumption and extended driving range. With its electric drive, the Minetruck MT42 SG outperforms diesel equivalents, especially on inclines.



### + Environmental benefits

Minetruck MT42 SG benefits both the global environment and local working conditions by producing less heat and noise. As an electric vehicle, it eliminates operator exposure to diesel particulates and toxic gases such as nitrogen oxides (NOx), hydrocarbons (HC), and carbon monoxide (CO). By choosing an electric underground truck, you can make a difference when it comes to reducing carbon footprint and greenhouse gases.



#### + Maximized productivity

Minetruck MT42 SG is designed for maximum productivity. Its drivetrain is optimized to minimize energy losses and reduce the number of components. Each axle is powered by a high-performance electric motor, enabling high speeds on inclines, both uphill and downhill. Hydraulic functions are driven by a separate electric motor, delivering power on demand. Extended battery autonomy is achieved through energy regeneration and a high-energy-density battery design.



### + Optimized performance

Unlock valuable machine working time with a direct impact on production output by combining Epiroc's Deep Automation with the Minetruck MT42 SG. This enables fleets of underground mine trucks to continuously operate on autonomous hauling loops, even when blasting and while venting out blast fumes. Operators control these from a safe control center without being exposed to hazardous environments.



## A comprehensive service offering

Even the best equipment needs to be serviced regularly to make sure it sustains peak performance. An Epiroc service solution offers peace of mind, maximizing availability and performance throughout the lifetime of your equipment. We focus on safety, productivity and reliability.

By combining genuine parts and an Epiroc service from our certified technicians we safeguard your productivity - wherever you are.



### **Technical specifications**

#### Features

Minetruck MT42 SG is an underground mining truck designed with safety as the top priority. It features smart technologies such as an automatic brake test, Door Open Brake Apply (DOBA), and a three-point contact system for entry and exit, ensuring a safer working environment for both the operator and the entire operation.

Operators benefit from a comfortable cabin equipped with an air-suspension seat, low noise levels comparable to an office environment, and a front axle suspension system for a smoother ride.

Beyond its impressive speed on inclines, the truck's advanced

#### **Specifications**

Capacities					
Hauling capacity	42 000 kg				
Standard box volume (SAE heaped)	19.0 m <sup>3</sup>				
Motion times					
Dumping with standard box	16 sec				
Weights, including battery (standard empty machine)					
Approximate weight	37 700 kg				
Axle load, front	27 500 kg				
Axle load, rear	10 200 kg				

#### Sound and vibration

Closed cabin	
A-weighted sound pressure level, LpA according to ISO 6396:2008	60 dB
Weighted whole body vibration level, A(8) w according to ISO 2631-1	0.55 +/- 0.2 m/s <sup>2</sup>
External	
A-weighted sound power level, LwA ac- cording to ISO 6395:2008	104 dB

#### **Requirements and compliance**

2014/35/EC Low Voltage Directive
2014/30/EC Electromagnetic Compatibility Directive
2006/42/EC Machinery Directive

#### Motor

	Traction	Auxiliary
Brand/model	ABB	ABB
IP	66	66
Nominal power	2 x 200 kW	160 kW
Nominal torque	2 x 1 100 Nm	600 Nm
Nominal voltage	400 VAC	400 VAC
Cooling	Liquid cooled	Liquid cooled

#### Axles

Brand/model	Kessler/D102
Front and rear differential	Open

#### Tires

Front and rear size 29.5 R25 (tubeless and treaded)

#### Documentation

Operator, service, and spare parts manual in English and other languages

#### Main frame

Box up support stand, articulation safety lock and cabin tilt stand

smart features and high-energy battery take productivity to new levels. With our fleet monitoring system, real-time machine data can be leveraged to optimize daily operations, improving workflow and efficiency in the mine.

Maximizing machine uptime is essential for a productive operation. That's why we have designed maintenance to be as safe, fast, and accessible as possible.

All this and more come with a machine that is made for a sustainable business, industry and society, leaving no tailpipe emissions underground and contributing to a better working environment.

#### **Operator's compartment**

Cabin	
Closed cabin	
FOPS according	to ISO 3449
ROPS according	g to ISO 3471
Interactive disp	lay module
Door open brak	e apply (at low speeds)
Sliding window	on door
Insulated sound	Ibarriers
Sealed door and	d windows
Emergency exit	in side window, all windows can be opened from inside and outside
Automatic clima	ate control (air conditioner, heater and pressurizer)
Safe, three-poir	nt access into and out of the cabin
Oil-free environ	ment
5V USB outlet	
Diagnostic outle	ets
Whole body vib	ration value below EN 14253 A(8)w maximum 0.55 m/s²
Physical dimension according to ISC	sions of operators and minimum operator space envelope 0 3411
Zones of comfo	rt and reach for controls according to ISO 6682
Operator's cont	rol according to ISO 10968
Operator's seat	
Air suspension	
Adjustable heig	ht, depth and lumbar support
Soft padding wi	th water-resistant material
Three-point safe	ety belt
Trainer seat	

#### Control system

Epiroc rig control system (RCS)
Operator display with intuitive interface and integrated BMS information
Logging of production and machine data
My Epiroc telematics hardware for Wi-Fi and LTE
Automatic brake test
Traction control
Pantograph camera
Machine status indicator light mounted on cab
Hill hold
Audiovisual reverse alarm
Hill Descent Assist (HDA)
Speed limiter
Load weighing production data, weight per box, number of boxes and accumulated payload

#### Suspension

The suspension is a gas-hydraulic system for improved operator comfort and vehicle handling while minimizing frame stress Suspension, maximum travel: 140 mm

### **Technical specifications**



#### **Electrical system**

Batteries	2x 12V, 235Ah	System pressure	21.5 Mpa		
System voltages	24V	Main valve	Open circuit, LS-controlled		
Driving lights LED	13x40 W	Steering pump	Piston type		
Front and rear turn signals		Hydraulic tank capacity	220 liters		
Hydraulic warning system, low lev	el	Filtration, return line	12 µm		
Rear-view camera		Hoist cylinders	2x 200 mm		
Machine status indicator lights		Tilt cylinder	1x 230 mm		
Neutral brake apply		Steer cylinder	2x 105 mm		
DC/DC converter		Heavy duty gear pumps	Heavy duty gear pumps		
Isolation switch lockout		Electric hydraulic oil fill pump	Electric hydraulic oil fill pump		
Audiovisual back-up alarm		Secondary steering (CE requireme	Secondary steering (CE requirement)		
3x emergency stop buttons		Automatic lubrication system with	Automatic lubrication system with timer (Lincoln pump)		
Tail and brake lights		Chrome-plated stems on cylinder	Chrome-plated stems on cylinders		
Side lights					
Lockable main switch		Brakes	Brakes		

#### Power electrics: inverters, transformers

Brand	ABB
IP	67
Max voltage	850 VDC
Cooling	Liquid-cooled

#### Battery pack

Chemistry	Li-Ion NMC
Number of sub-packs	5
Usable capacity (kWh)	465
Voltage	800 V
Cell cooling	Liquid-cooled
Thermal management system	Integrated
Operating ambient temperature	0° to 40°C
Charging source	External contact
Charging contact	CCS 2.0 type 1 or 2

#### Grade performance

Grade (%)	0.0	2.0	4.0	6.0	8.0	10.0	12.5	14.3	16.0	18.0	20.0
Grade (ratio)	-	1:50	1:25	1:16.7	1:12.5	1:10	1:8	1:7	1:6.3	1:5.6	1:4
Standard configuration, b	ox empty (km	1/h)									
km/h	19.4	19.4	19.4	19.4	19.4	19.4	19.4	19.4	19.4	17.6	16
Standard configuration, box loaded											
km/h	19.4	19.4	19.4	19.4	15.8	13.4	11.3	10.1	9.2	8.3	7.6

These are theoretical calculations and should be seen as a reference only. 3% rolling resistance assumed. Actual performance may vary depending on the application. Continuous operation is recommended on maximum 1:7 grade.

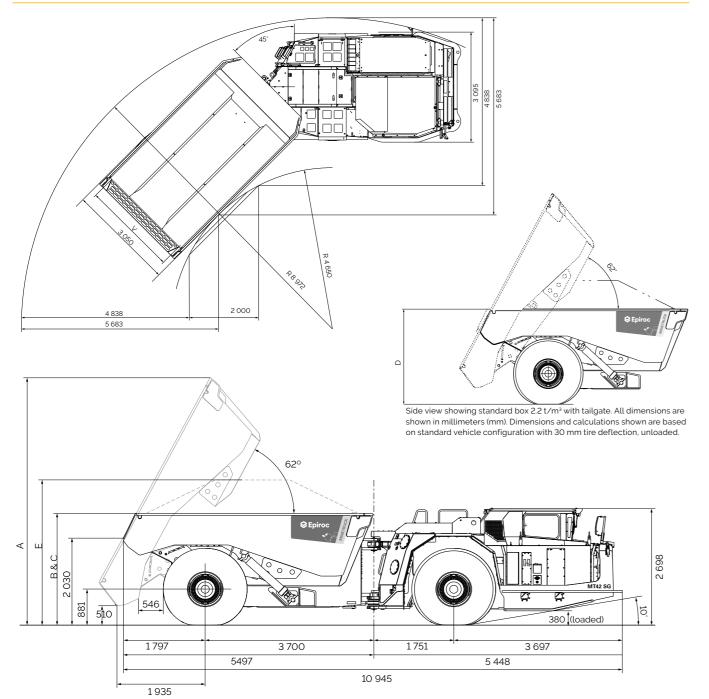
#### Hydraulic system

Туре	Fully enclosed, force-cooled, multiple wet discs at each wheel end
Service brake	Regenerative braking (SAHR)
Parking brake/emergency brake	SAHR
Electric brake release pump	

Brake apply after 3 sec in neutral



#### Turning radius and dimensions (2.2 t/m<sup>3</sup> dump box with tail gate)



All dimensions are shown in millimeters (mm). Dimensions and calculations shown are based on standard vehicle configuration with 30 mm tire deflection, unloaded.

#### Dump boxes

							Ejector box style*	
Volume, SAE heaped 2:1 (m³)		23.3	21.0	19.1	17.5	16.1	21.5	18.5
Volume, semi-heaped (m³)		21.2	19.0	17	15.3	13.9	19.5	16.5
Volume SAE struck (m³)		19.3	17.1	15	13.1	11.8	17.5	14.5
Material density (t/m³)		1.8	2.0	2.2	2.4	2.6	1.8	2.0
Dump height (mm)	A	5 835	5 730	5 625	5 625	5 625	-	-
Spill guard height (mm)/push plate height	В	2 885	2 735	2 585	2 585	2 585	3 035	2 815
Load height (mm)	С	2 885	2 735	2 585	2 460	2 460	2 902	2 685
Tailgate height (mm)	D	2 575	2 575	2 575	2 455	2 455	2 175	2175
Height loaded, heaped, (mm)	E	3 560	3 410	3 260	3 135	3 135	3 523	3 305
Width inside box (mm)	V	2860	2 860	2 860	2 860	2 860	2 840	2 840

\*Ejector box has a different functionality, reduced capacity, different dimensions affecting turning radius, etc. More sizes may be available, please consult Epiroc for more information.

### Technical specifications



#### Options

Simulations to virtually evaluate the productivity levels that can be achieved
Single-level autonomous haulage loops underground
Multi-level autonomous haulage, including spiral ramp
Multi-level autonomous and transition to surface haulage
Two way autonomous traffic, meet and pass at wide meeting points
Tele-remote operation for recording autonomous routes or other situations
Driver Assist for tele-remote, to avoid wall collisions
Operator's compartment

Media player

#### **Control system**

Ansul Foray (powder) dual bottle fire suppression with engine shutdown, manual release
Checkfire automatic release of Ansul fire suppression
Forrex fire suppression with automatic release
Handheld fire extinguisher, 2x6 kg
Forrex automatic fire suppression
CAS interface
Tire monitoring system
Automation-ready

#### Electrical system

Detachable service light (CE requirement)		
Battery jump start receptable		
Amber strobe light		
Loading camera and load lights		
UL/CSA-approved electrical system		

#### Main frame

Guard rails (CE requirement)

Wheel chocks and brackets

Heavy duty dump box linear wear plates

Ejector dump box\*.

\* Changes dumping method and vehicle dimensions; consult your local customer center

#### Parts and service

Preventive maintenance kits Parts & repair kits Upgrade kits Midlife kits Face mechanic's tool set Shop mechanic's tool set Service tools for Epiroc Rig Control System (RCS)

#### **Digital products**

Fleet monitoring with Fleet+ on My Epiroc Machine and fleet data via APIs

## Matching electrification solutions

Epiroc offers matching batteries and flexible charging solutions for all types of battery electric vehicles. This also includes providing input for design of charging bays as well as offering lifting tools for Epiroc batteries. Our batteries are designed with modularity and safety in mind, ensuring that each individual part of the battery can be monitored and controlled separately. This allows for tailormade setups and easy maintenance. The rugged and robust design makes it perfectly suited for any operation

## Main benefits

Designed for maximized safety, rough conditions and high modularity

**Connected** and controlled with our established telematics solution

**Powerful cabinets** to ensure that battery electric machines with any energy density are supported and can be charged within reasonable time.





## Perfect match – Scooptram ST14 SG

## When electrification meets automation

Built for demanding underground applications, the compact and highly productive automation-ready, battery-electric Scooptram ST14 SG let you work in the toughest conditions without exposure to diesel particulates and toxic gases.



Specifications				
Capacities				
Tramming capacity*	14 000 kg			
Breakout force, hydraulic	22 300 kg			
Breakout force, mechanical	18 240 kg			
*Tramming capacity with EOD bucket 12 000 kg				
Motion times				
Boom raising	7.6 sec			
Boom lowering	4.0 sec			
Dumping	3.0 sec			
Weights, including battery (standard empty machine)				
Approximate weight	42 000 kg			
Axle load, front	18 400 kg			
Axle load, rear	23 600 kg			

	Traction	Auxiliary
Brand/model	ABB	ABB
IP	65	65
Nominal power	200 kW	150 kW
Nominal torque	1100 Nm	600 Nm
Nominal voltage	400 VAC	400 VAC
Cooling	Liquid cooled	Liquid cooled

## United in performance. Inspired by innovation.

Performance unites us, innovation inspires us, and commitment drives us to keep moving forward. Count on Epiroc to deliver the solutions you need to succeed today and the technology to lead tomorrow. **epiroc.com** 

